

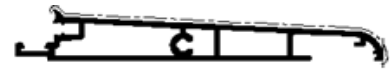
## Les complémentaires



Couvres joints

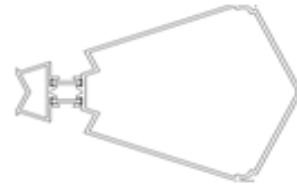
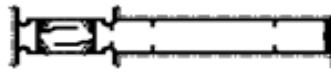


Tapées



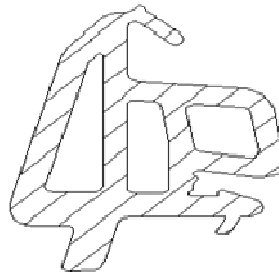
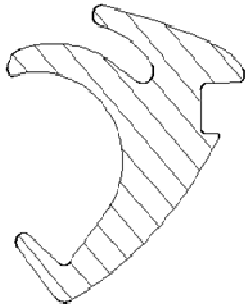
Bavettes

## Les liaisons



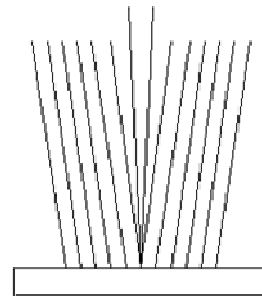
## Les joints

Joint à bourrer



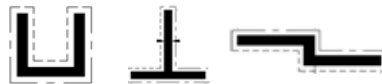
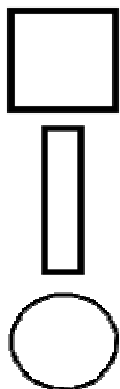
Joint HI

Joint brosse



## Demi-produits

Tubes

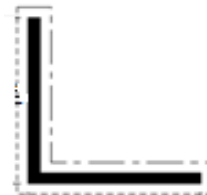


Barres U/T/Z

Plats



Cornières



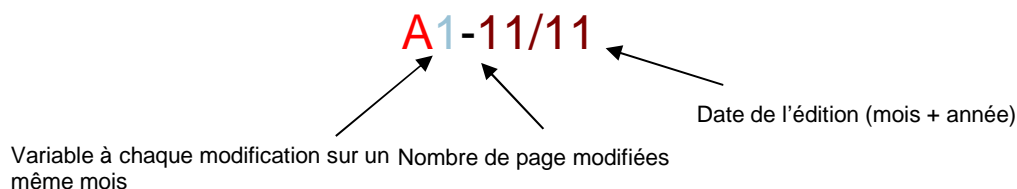


# SOMMAIRE

* Les complémentaires .....	A01
* Les liaisons .....	B01
* Les joints .....	C01->C04
* Les demis produits.....	D01->D13

# Historique des mises à jours

Pour exemple : (la version originelle ne comporte aucune mention)



## **Edition A1-07-12**

*Modification des côtes liaison ref 7127TH*

\* Les liaisons.....B01

## **Edition A4-06/12**

*Modification des références*

\* Les joints .....C01->C04

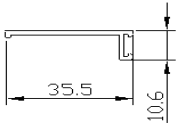
## **Edition A1-09-14**

*Modification des côtes liaison ref 7152TH*

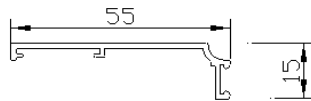
\* Les liaisons.....B02

## COUVRE JOINT

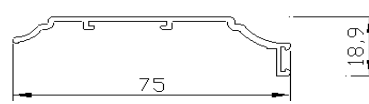
**Réf 131**



**Réf 077**



**Réf 119**

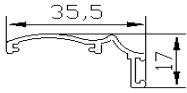


**Réf 904**

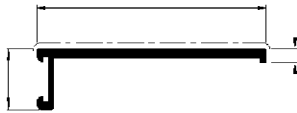


Cache rainure  
(en option)

**Réf 110**

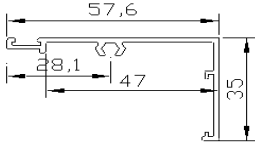


**Réf 022**

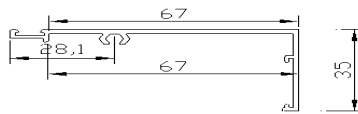


## LES TAPEES / CORNIERES

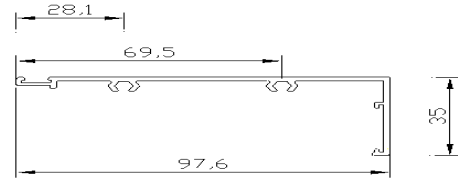
**Réf 211**



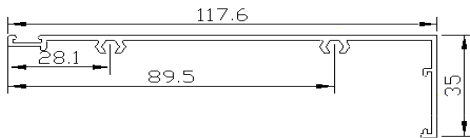
**Réf 212**



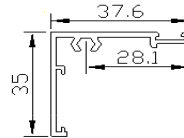
**Réf 213**



**Réf 214**

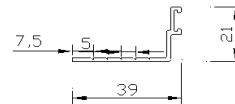


**Réf 216**



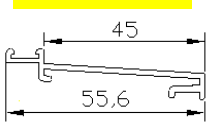
**Réf 128**

Tapées raccourcie pour volet  
roulant DN 100

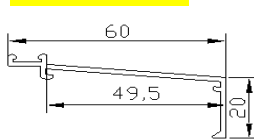


## LES BAVETTES

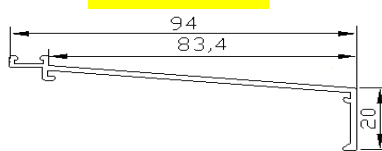
**Réf 233**



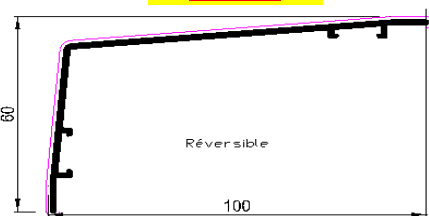
**Réf 198**



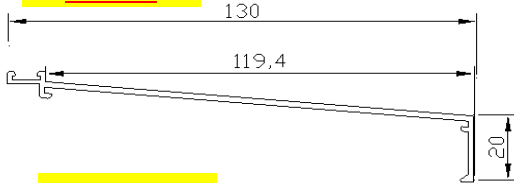
**Réf 199**



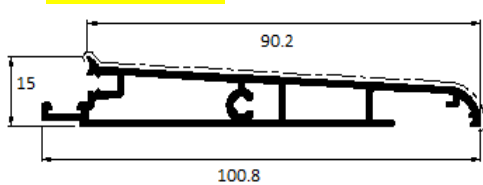
**Réf 019**



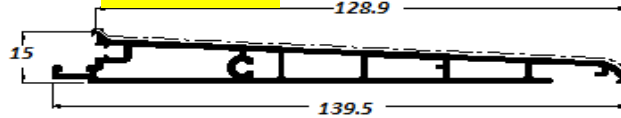
**Réf 205**



**Réf 132**



**Réf 133**



**Réf 196**

Profilé cache rejingot

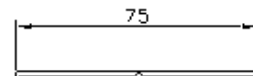


## LES CORNIERES

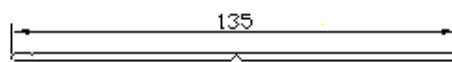
- 80 x 20 x 2
- 50 x 50 x 2
- 40 x 20 x 2
- 60 x 60 x 2
- 60 x 40 x 1,5

**Réf : L80X20**  
**Réf : L50x50**  
**Réf : L40x20**  
**Réf : L60x60**  
**Réf : L65x40**

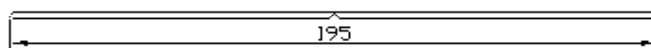
## LES PLATS



**Réf : 562**



**Réf : 563**



**Réf : 564**

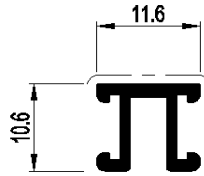


## Les liaisons du composé

Tableau indicatif d' utilisation des liaisons: La sarl TECHNIC FERMETURES se réserve le droit d'apporter toutes modifications jugées nécessaires après calculs des inerties

**Principe: Somme des châssis qui le compose + profils de liaison**

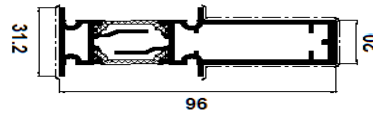
Profil de jonction



Réf CJ212

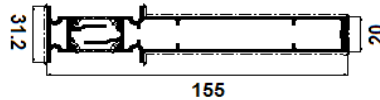
Assemblage avec saillie extérieure

1500<Montant< 2350 liaison 961  
1500< Traverse< 2500

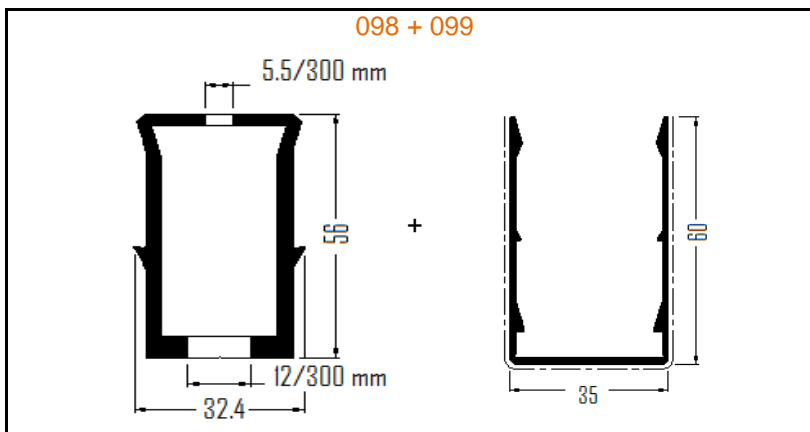


Réf 961

2350<Montant <3000 liaison 962

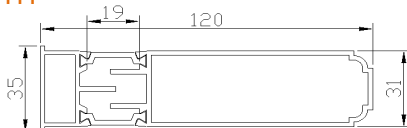


Réf 962



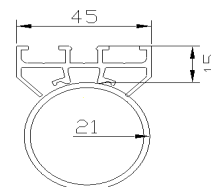
Le coulissant 3 vantaux avec imposte fixe, châssis latéral  
ou châssis en allège.

Réf 7125TH



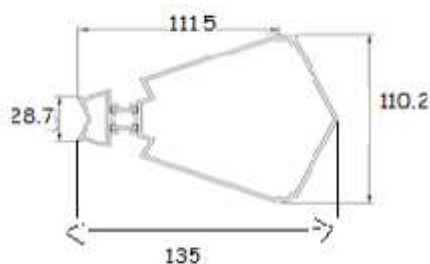
L'angle variable

Réf 018+Réf 224



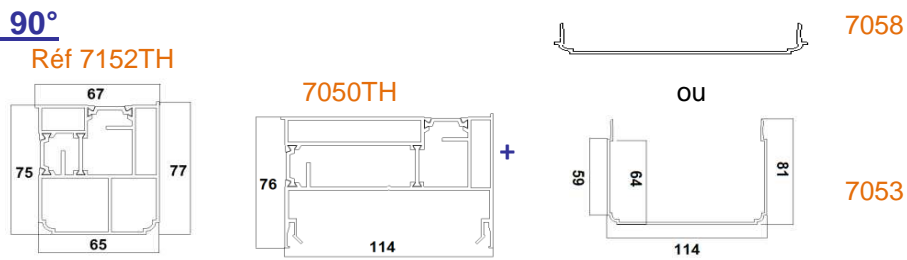
L'angle à 135°

Réf 7127TH

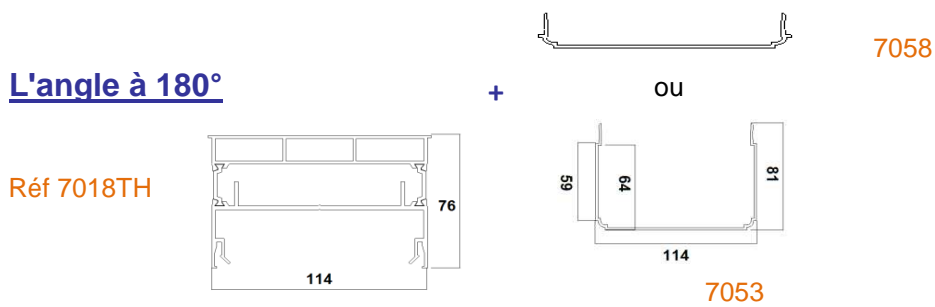


## Les liaisons du composé

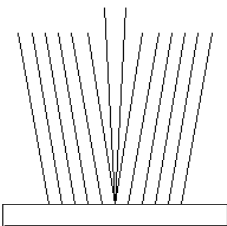
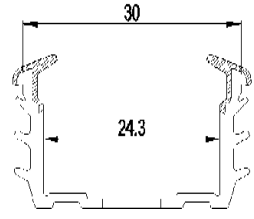
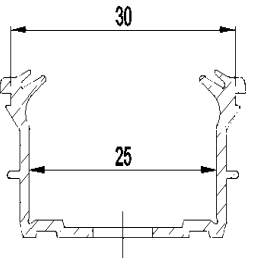
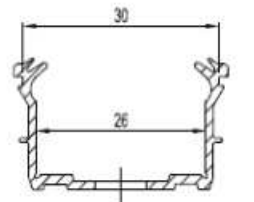


### L'angle à 90°



### L'angle à 180°






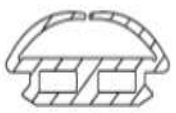




## Les joints

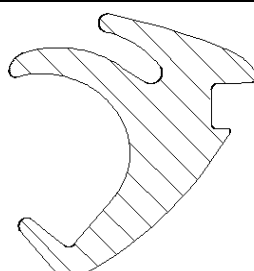
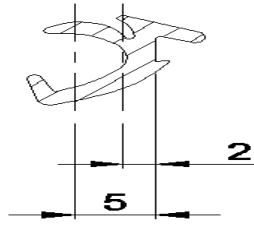
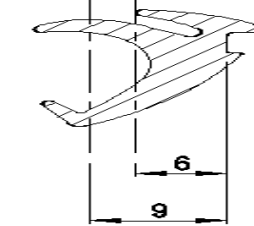
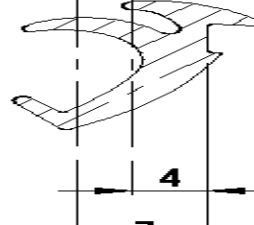
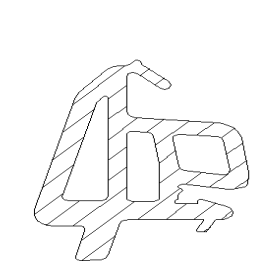
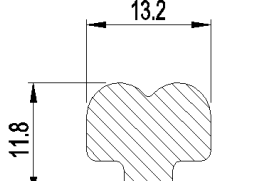
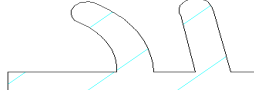
Croquis	REF	Désignation	CP50	CP50 MB	CP50 GA	TS57	XS50	XS50MB	CD50	CD50SD
	098819	Joint brosse	X	X	X					
	020809	Joint de vitrage 24 mm	X	X	X					
	021809	Joint de vitrage 25 mm	X	X	X					
	022809	Joint de vitrage 26 mm	X	X	X					
	461809	Joint central				X				
	542809	Joint de vitrage sec 6mm				X				



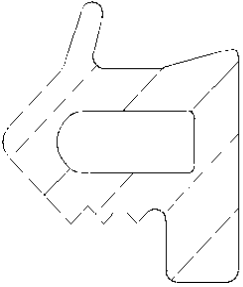
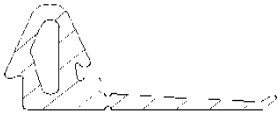


## Les joints

Croquis	REF	Désignation	CP50	CP50 MB	CP50 GA	TS57	XS50	XS50MB	CD50	CD50SD
	809114	Joint de vitrage ext 4mm				X				
	003295	Joint de vitrage 3,5mm				X				
	609295	Joint acoustique				X				
	023295	Joint à bourrer de 3mm				X				
	430809	Joint d'étanchéité				X				
	023220	Joint basculant				X				
	048220	Joint de vitrage					X			
	026220	Joint d'obturation					X			

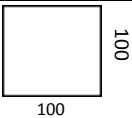
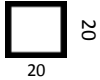
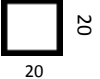
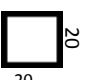

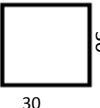
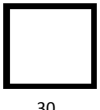
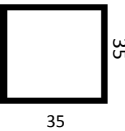
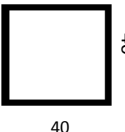
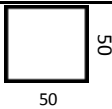
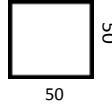
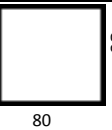
# Les joints

Croquis	REF	Désignation	CP50	CP50 MB	CP50 GA	TS57	XS50	XS50MB	CD50	CD50SD
	070221	Joint à bourrer 8 à 11 mm				X	X	X	X	X
	077221	Joint à bourrer 3 à 5 mm				X	X	X	X	X
	078221	Joint à bourrer 6 à 9 mm				X	X	X	X	X
	079221	Joint à bourrer 4 à 7 mm				X	X	X	X	X
	627295	Joint HI				X				
	304295	Jt fond de feuillure d'ouvrant				X	X	X		
	036223	Joint clip	X		X	X	X		X	X

## Les joints


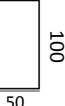


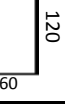







Croquis	REF	Désignation	CP50	CP50 MB	CP50 GA	TS57	XS50	XS50MB	CD50	CD50SD
	026222	Joint d'obturation	X		X	X	X		X	X
	010222	joint de finition 10mm	X		X	X	X		X	X
	019222	Joint de finition 17 mm	X		X	X	X		X	X
	621295	Joint EPDM							X	

### TUBE CARRE

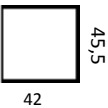

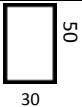
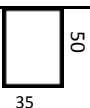
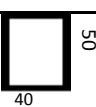
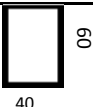

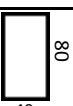
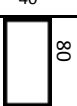
	Epaisseur	Ref	Désignation	Longueur
	2mm	0A10012	Tube Carre 100X100X2Mm	6m
	1,2mm	0A20201	Tube Carre 20X20X1.2Mm	6m
	2mm	0A20202	Tube Carre 20X20X2Mm	6m
	1,5mm	0A20215	Tube Carre 20X20X1.5Mm	6m
	2mm	0A25252	Tube Carre 25X25X2Mm	6m
	1,5mm	0A30301	Tube Carre 30X30X1.5Mm	6m
	2mm	0A30302	Tube Carre 30X30X2Mm	6m
	2mm	0A35352	Tube Carre 35X35X2Mm	6m
	2mm	0A40402	Tube Carre 40X40X2Mm	6m
	2mm	0A50502	Tube Carre 50X50X2Mm	6m
	4mm	0A50504	Tube Carre 50X50X4Mm	7m
	2mm	0A80802	Tube Carre 80X80X2Mm	6m

## Demi-Produits (barre entière coupée en 2 pour le transport)




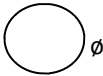
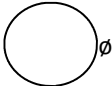
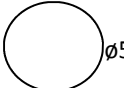
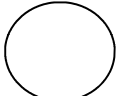
### TUBE RECTANGLE

	Epaisseur	Ref	Désignation	Longueur
	4mm	0A10044	Tube Rectangulaire 100X40X4Mm	6m
	2mm	0A10052	Tube Rectangulaire 100X50X2Mm	6m
	4mm	0A10054	Tube Rectangulaire 100X50X4Mm	7m
	3mm	0A12033	Tube Rectangulaire 120X30X3Mm	6m
	3mm	0A12063	Tube Rectangulaire 120X60X3Mm	6m
	4mm	0A15054	Tube Rectangulaire 150X50X4Mm	6m
	1,5mm	0A15121	Tube Rectangulaire 15X12X1.5Mm	6m
	1,5mm	0A20115	Tube Rectangulaire 20X10X1.5Mm	6m
	1,5mm	0A30101	Tube Rectangulaire 30X10X1.5Mm	6m
	1,5mm	0A30151	Tube Rectangulaire 30X15X1.5Mm	6m
	2mm	0A40202	Tube Rectangulaire 40X20X2Mm	6m
	1,8mm	0A45121	Tube Rectangulaire 45.5X12X1.8Mm	6m

## Demi-Produits (barre entière coupée en 2 pour le transport)


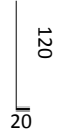
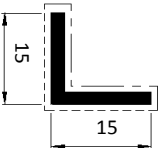
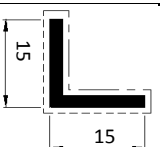
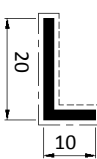
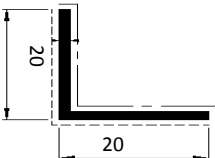
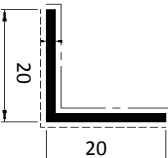
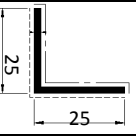
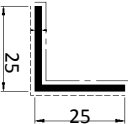
	2mm	0A45422	Tube Rectangulaire 45.5X42X2Mm	6m
	2mm	0A50252	Tube Rectangulaire 50X25X2Mm	6m
	1,5mm	0A50301	Tube Rectangulaire 50X30X1.5Mm	6m
	1,5mm	0A50351	Tube Rectangulaire 50X35X1.5Mm	6m
	4mm	0A50404	Tube Rectangulaire 50X40X4Mm	7m
	4mm	0A60404	Tube Rectangulaire 60X40X4Mm	7m
	2,5mm	0A80252	Tube Rectangulaire 80X25X2.5Mm	5m
	2mm	0A80402	Tube Rectangulaire 80X40X2Mm	6m
	4mm	0A80404	Tube Rectangulaire 80X40X4Mm	7m

### TUBE ROND

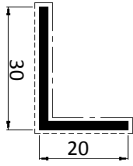
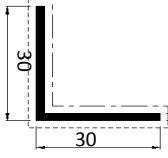
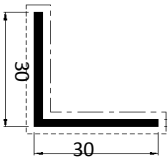
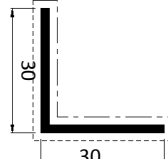
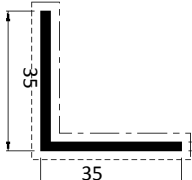
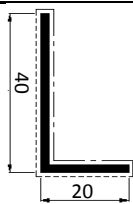
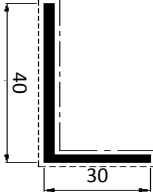
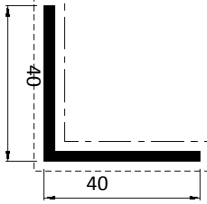
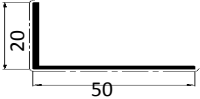
	Epaisseur	Ref	Désignation	Longueur
 $\varnothing 9$	1mm	0B00901	Tube Rond 9X1Mm	6m
 $\varnothing 12$	1,8mm	0B01208	Tube Rond 12X1.8Mm	6m
 $\varnothing 16$	1,5mm	0B01601	Tube Rond 16X1.5Mm	6m
 $\varnothing 30$	2mm	0B03002	Tube Rond 30X2Mm	6m
 $\varnothing 40$	2mm	0B04002	Tube Rond 40X2Mm	6m
 $\varnothing 50$	2mm	0B05002	Tube Rond 50X2Mm	6m
 $\varnothing 54$	1,5mm	0B05401	Tube Rond 54X1.5Mm	6m

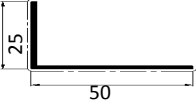
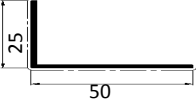
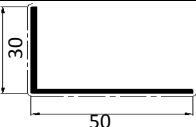
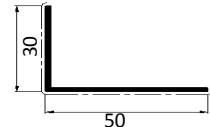
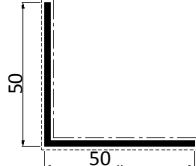
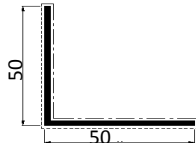
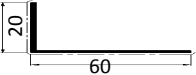
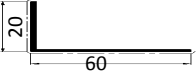
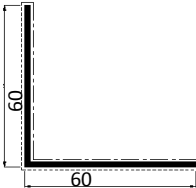
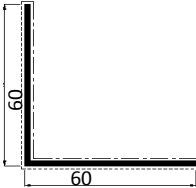
## Demi-Produits (barre entière coupée en 2 pour le transport)

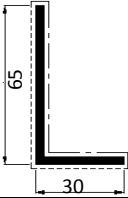
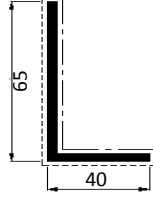
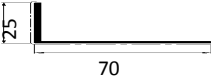
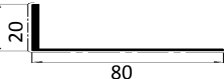
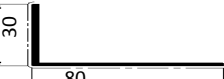
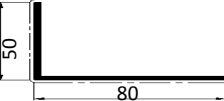
### BARRE L

	Epaisseur	Ref	Désignation	Longueur
	2mm	0L10032	Profile-L 100X30X2Mm	6m
	2mm	0L12022	Profile-L 120X20X2Mm	6m
	1,5mm	0L15151	Profile-L 15X15X1.5Mm	6m
	2mm	0L15152	Profile-L 15X15X2Mm	6m
	2mm	0L20102	Profile-L 20X10X2Mm	6m
	1,5mm	0L20201	Profile-L 20X20X1.5Mm	6m
	2mm	0L20202	Profile-L 20X20X2Mm	6m
	1,5mm	0L25251	Profile-L 25X25X1.5Mm	6,40m
	2mm	0L25252	Profile-L 25X25X2Mm	6m





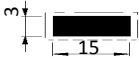
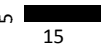

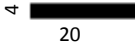
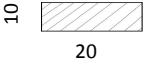
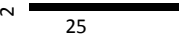

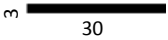


	2mm	0L30202	Profile-L 30X20X2Mm	6m
	1mm	0L30300	Profile-L 30X30X1Mm	6m
	2mm	0L30302	Profile-L 30X30X2Mm	6m
	3,5mm	0L33035	Profile L de 30x30x3.5mm	6m
	2mm	0L35352	Profile-L 35X35X2Mm	6m
	2mm	0L40202	Profile-L 40X20X2Mm	6m
	1,5mm	0L40301	Profile-L 40X30X1.5Mm	6m
	2mm	0L40402	Profile-L 40X40X2Mm	6m
	2mm	0L50202	Profile-L 50X20X2Mm	6m

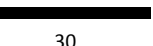
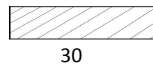
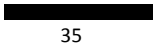
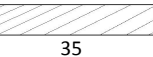
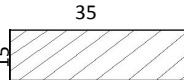
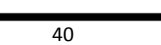
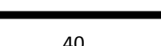
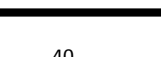

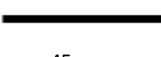
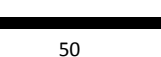
	2mm	0L50252	Profile-L 50X25X2Mm	6m
	3mm	0L50253	Profile-L 50X25X3Mm	6m
	1,5mm	0L50301	Profile-L 50X30X1.5Mm	6m
	2mm	0L50302	Profile-L 50X30X2Mm	6m
	2mm	0L50502	Profile-L 50X50X2Mm	6m
	5mm	0L50505	Profile-L 50X50X5Mm	6m
	2mm	0L60202	Profile-L 60X20X2Mm	6m
	3mm	0L60203	Profile-L 60X20X3Mm	6m
	2mm	0L60602	Profile-L 60X60X2Mm	6m
	6mm	0L60606	Profile-L 60X60X6Mm	6m

	2mm	0L65302	Profile-L 65X30X2Mm	6m
	1,5mm	0L65401	Profile-L 65X40X1.5Mm	6m
	2,5mm	0L70252	Profile-L 70X25X2.5Mm	6m
	2mm	0L80202	Profile-L 80X20X2Mm	6m
	2mm	0L80302	Profile-L 80X30X2Mm	6m
	2mm	0L80502	Profile-L 80X50X2Mm	6m

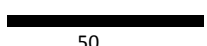

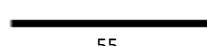
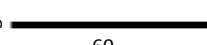

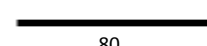

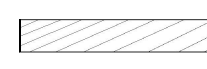

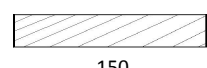
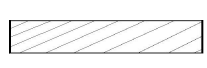
### PLATS

Barre pleine carrée / rectangle	Epaisseur	Ref	Désignation	Longueur
		0C01212	Barre Carree 12X12Mm	6m
		0C01515	Barre Carree 15X15Mm	6m
	5mm	0M01005	Barre Rectangulaire 10X5Mm	6m
	6mm	0M01206	Barre Rectangulaire 12X6Mm	6m
	3mm	0M01503	Barre Rectangulaire 15X3Mm	6m
	5mm	0M01505	Barre Rectangulaire 15X5Mm	6m
	2mm	0M02002	Barre Rectangulaire 20X2Mm	6m
	4mm	0M02004	Barre Rectangulaire 20X4Mm	6m
	10mm	0M02010	Barre Rectangulaire 20X10Mm	6m
	2mm	0M02502	Barre Rectangulaire 25X2Mm	6m
	2mm	0M03002	Barre Rectangulaire 30X2Mm	6m
	3mm	0M03003	Barre Rectangulaire 30X3Mm	6m

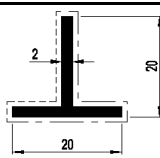
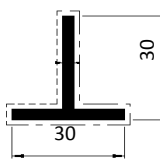
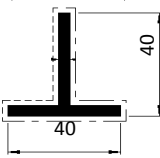
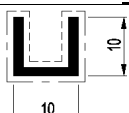
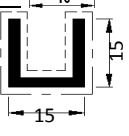
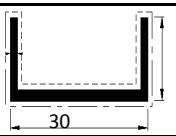
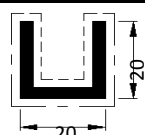
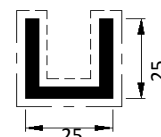
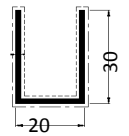
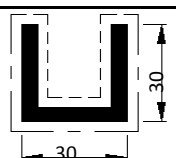
## Demi-Produits (barre entière coupée en 2 pour le transport)

5		5mm	0M03005	Barre Rectangulaire 30X5Mm	6m
10		10mm	0M03010	Barre Rectangulaire 30X10Mm	6m
4		4mm	0M03504	Barre Rectangulaire 35X4Mm	6m
10		10mm	0M03510	Barre Rectangulaire 35X10Mm	6m
		15mm	0M03515	Barre Rectangulaire 35X15Mm	6m
2		2mm	0M04002	Barre Rectangulaire 40X2Mm	6m
3		3mm	0M04003	Barre Rectangulaire 40X3Mm	6m
4		4mm	0M04004	Barre Rectangulaire 40X4Mm	6m
8		8mm	0M04008	Barre Rectangulaire 40X8Mm	6m
4		4mm	0M04504	Barre Rectangulaire 45X4Mm	6m
5		5mm	0M05005	Barre Rectangulaire 50X5Mm	6m

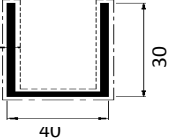
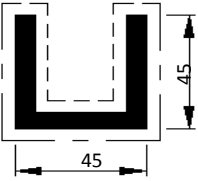
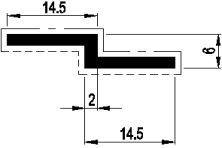
## Demi-Produits (barre entière coupée en 2 pour le transport)

8		8mm	0M05008	Barre Rectangulaire 50X8Mm	6m
15		15mm	0M05015	Barre Rectangulaire 50X15Mm	6m
3		3mm	0M05503	Barre Rectangulaire 55X3Mm	6m
3		3mm	0M06003	Barre Rectangulaire 60X3Mm	6m
5		5mm	0M06005	Barre Rectangulaire 60X5Mm	6m
2		2mm	0M08002	Barre Rectangulaire 80X2Mm	6m
8		8mm	0M08008	Barre Rectangulaire 80X8Mm	6m
10		10mm	0M10010	Barre Rectangulaire 100X10Mm	6m
10		10mm	0M12010	Barre Rectangulaire 120X10Mm	6m
10		10mm	0M15010	Barre Rectangulaire 150X10Mm	6m
10		10mm	0M20010	Barre Rectangulaire 200X10Mm	6m

### BARRE T / U / Z

	Epaisseur	Ref	Désignation	Longueur
	2mm	0T20202	Profile-T 20X20X2Mm	6m
	3mm	0T30303	Profile-T 30X30X3Mm	6m
	4mm	0T40404	Profile-T 40X40X4Mm	6m
	1,5mm	0U10101	Profile-U 10X10X10X1.5Mm	6m
	2mm	0U15152	Profile-U 15X15X15X2Mm	6m
	1,5mm	0U15301	Profile-U 15X30X15X1.5Mm	6m
	2mm	0U20202	Profile-U 20X20X20X2Mm	6m
	2mm	0U25252	Profile-U 25X25X25X2Mm	6m
	1,5mm	0U30201	Profile-U 30X20X30X1.5Mm	6m
	3mm	0U30303	Profile-U 30X30X30X3Mm	6m

## Demi-Produits (barre entière coupée en 2 pour le transport)

	3mm	0U30403	Profile U de 30x40x30x3	6m
	2mm	0U45452	Profile U de 45x45x45x2	6m
	2mm	0Z14062	Profile-Z 14.5X6X14.5X2Mm	6m